

1 Aluminum Panelling (all models)

General Super Six - R6 – B6 manual

What you need:

- 3.2mm pop rivets.
- Rivet gun.
- Punch.
- Saw.
- Hole cutters.
- Aluminum sheets.
- Hammer.
- Drill.
- 3.2mm drill bit.
- Silicon sealant.
- White spirits.
- Cloth/rag.

The aluminum panels provided already have the general shape to be cut out drawn on them, however, this shape may be vague. In order to make sure you cut the correct amount and shape, place the panel where it will be fixed to, known as offering, and mark out the correct shape on the aluminum sheet or make a card board/paper pattern.

N.B.. Do not cut away too much always cut away too little and continually offer the panel to the chassis.

Some panels may need to be shaped/bent, to go around corners in the chassis e.g. seat back panel and footwell panel. See fig.1 and 1A

It is ok to “but” some edges and glue or “pu” adhesive these corners

Fitting the panels to the chassis, after shaped:

Position the panel onto the chassis and drill holes in each corner

- pop rivet the panel on, by the corners only
- Drill all holes around panel approx. every 3 inches
- Drill out the pop rivets from the corners and remove the panel.

Using white spirits or other cleaner, clean the panel and the chassis members on which the panel will be fitted.

- Apply a thin bead of silicon sealant to the members, not filling in the holes.
- Replace the panel and pop rivet it onto the chassis in its correct position.
- Clean off any silicon sealant which has leaked out from under the panel.

N.B. Ensure the edges of the panels are smooth prior to fitting, so file them down if necessary.

Fig 101a B6 -Brake regulator can be fitted in tunnel (check angle is similar to sierra) or under De –Dion tube –or axle – make sure not near moving parts

